# **MY DEVOON**

Austin A40 GS2 Devon 4 Door Saloon - 2 TG GT

The chassis (No 620002) was removed and sandblasted and painted. A Holden LJ Torana front end by Les Buckley from Aust Car Kit was used. I cut the cross member and altered it to fit a 5 speed gearbox and fitted a Torana diff on Austin A40 springs. I changed front drums to disc from a LX V8 Torana. Fitted in the chasses are Nissan Stanza VH 145 (3/82) Booster and new Ford XD Falcon brake master cylinder; Ford Escort back sway bar; 1982 Toyota Corolla EK71 steering column into the Torana rack and pinion.

# ENGINE

The engine is a Toyota Celica 1600 cc 2 TG - GT Twin Cam with a 5 speed Toyota gearbox. Engine No (2T8179853) Bore +040 piston and rings; new std bearings and linished crank. Reconditioned head by Precision Eng Services Ph No (98324939). The fan came from a 76 Torana V8 UC. The fan belt is a Bando Raf 2335-A 10 0850. The electric fuel pump came from a Honda Prelude 1981 with a spare Repco pump in the chassis. The water pump is Toyota T 18- 3 TG (QCP 1031A Part No 3308) and radiator is from an FB Holden.

Full gasket set for Toyota 2 TG (Ref No 90060). The bottom hose is (GR 213) 1987 Mitsubishi Van Lt, the side bottom hose is (GR 215) Commodore V8 top hose G186Sc) and the top hose is (GR 222) Camry 1994. The ignition coil is a GT 40 RT.

A Toyota Tarago clutch slave and master cylinder was used

# BODY

The Devon 1950 4 door saloon body (No 40/24158) was sandblasted by Impact Beading Ph No 96713696 and epoxy etch primed then painted with Concept undercoat and 6 coats of Neptune Green with 2 coats of clear coat.

## INSIDE

The front bucket seats are from a Suzuki Belino. The back seats are standard Austin A40. The seatbelts are by Little Child Restrains Blacktown (Ph No 98317110). The heater is from a Mini. The armrest is from a Suzuki Swift. The interior lights are all Toyota Tarago. The external mirrors are from a Datsun 120Y.

## DIFFERENTIAL

Holden Torana (GU 8= 3.9 to 1) recondition by Gear Exchange Services Pty.Ltd Phone (0296091514

## GEARBOX

Celica 5 Speed recondition by Gear Exchange Services Pty Ltd (0296091514)

## EXHAUST

Minchinbury Muffler Ph, No, (0298321841)

## RUBBER

All rubber supplied by Spectrum Rubber St Marys

## CHROMEPLATING

All chrome was done by Chrome & Crusin and by All Metal Bumpers (0438765097)

#### ENGINE COMPLETE GASKET SET

Toyota 2 TG Ref No (Gd -O60) Uni Torque from Steward Wilkins Mulgrave NSW (47212112)

## CARS FOR PROJECT

Austin A40 from Peter Staff, St Marys Austin A40 from Christ Lucas, Campbelltown. Austin A40 from Ken, Woonona Holden LC Torana from Epping. Toyota Tarago from Auburn, and 2TG Motor from West Ryde

#### **SUSPENSION**

Front Springs KHFS -08 Heavy Duty Coil Springs Penrith (4721 2177)

#### CARBYS

Weber carburetors reconditioned by Joe Digiorgio, Minchinbury (9677 0505)

#### ENGINEER

H.K. (Hal) WOODWARD 95, Neapien St Douglas Park (46327459) Certificate No (HKW .04/0507TT.MPV.) 7 May 2004.

#### CAR FAMILY TREE

Austin A40 chasses and body Holden Torana LC front end and differential Toyota Celica 2TA GT engine and gearbox Nissan Stanza brake booster Ford XD Falcon master cylinder Ford Escort sway bar Toyota Corolla EK 71-82 steering column Holden FB radiator

## PARTS

Mitsubishi bottom radiator hose Holden Commodore side bottom radiator hose Toyota Camry 94 top hose Morris Mini,2 speed wiper motor Toyota Tarago clutch slave cylinder Suzuki Belino front seats Datsun 120y external mirrors Fiat Bambino interior rear vision mirrors VW Golf rear blinkers Renault Fuego 84 thermo Fan .

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#### By JIM FARRUGIA